

**BREATHABLE WORKSHOES AND METHODS FOR  
MANUFACTURING SUCH**

**ABSTRACT OF THE DISCLOSURE**

**[0051]** Among other things, the present invention provides various footwear pieces, and methods for manufacturing such pieces. In various cases, the footwear pieces are molded from a lofting material. Further, in various cases, the footwear pieces include one or more ventilators formed in the footwear piece that are surrounded by liquid conductors capable of channeling liquid spilled on the surface of the footwear pieces away from a foot within the footwear pieces.

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